

Test Report	No.: SHAMIN23009320507 Date: Jul 1	2, 2023 Page 1 of 10		
Client Name: MIMAKI	ENGINEERING CO., LTD			
Client Address: 2182-3 S	Shigeno-Otsu, Tomi-city, Nagano, Japan			
Sample Name:	LH-100-K			
Client Ref. Information:	SPC-0597K / SPC-0659K / LH100-K			
The above sample(s) and	information were provided by the client.			
SGS Job No.:	MCHCZ2301515-01A			
Sample Receiving Date:	Jun 30, 2023			
Testing Period:	Jun 30, 2023 ~ Jul 12, 2023			
Test Requested:	Select test(s) as requested by the client.			
Test Method(s):	Please refer to next page(s).			
Test Result(s):	Please refer to next page(s).			
Test Requirement		Conclusion		
2011/65/EU- Lead, Mer biphenyls (PBBs), Polyb phthalate (DEHP), Butyl	EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)			

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Sue Shorg

Element(s)

Halogen

Sue Sheng Approved Signatory



See Results

See Results



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Test Report

No.: SHAMIN23009320507

Date: Jul 12, 2023

Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A4	SHA23-0093205-0001.C004	Black liquid

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit

(3) ND = Not Detected (< MDL)

(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A4
Cadmium(Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	-	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	-	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	-	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	-	mg/kg	5	ND
Octabromobiphenyl (OctaBB)	-	mg/kg	5	ND
Nonabromobiphenyl (NonaBB)	-	mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND



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les	st Report	Io.: SHAMIN23	009320507	Date: Ju	l 12, 2023	Page 3 of	10
	Test Item(s)		Limit	Unit(s)	MDL	A4	
	Bis-(2-ethylhexyl) Phthala	ate(DEHP)	1000	mg/kg	50	ND	
	Diisobutyl Phthalate(DIB	P)	1000	mg/kg	50	ND	

Notes:

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(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series.

(3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Element(s)

Test Method: With reference to US EPA 3052:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A4
Antimony(Sb)	mg/kg	10	ND

<u>Halogen</u>

Test Method: With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A4
Fluorine(F)	mg/kg	20	ND
Chlorine(Cl)	mg/kg	50	ND
Bromine(Br)	mg/kg	50	ND
lodine(I)	mg/kg	50	ND

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (*w*=0) stated in ILAC-G8:09/2019.



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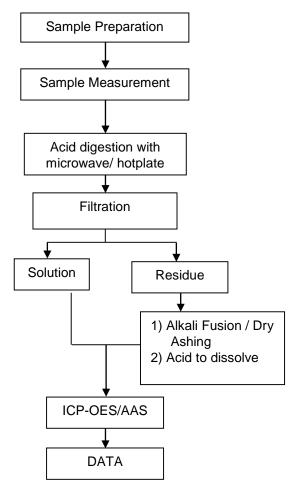


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Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.





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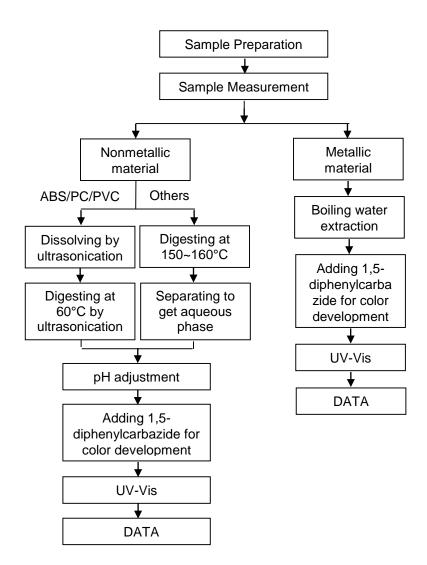


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ATTACHMENTS

Test Report

Hexavalent Chromium (Cr(VI)) Testing Flow Chart



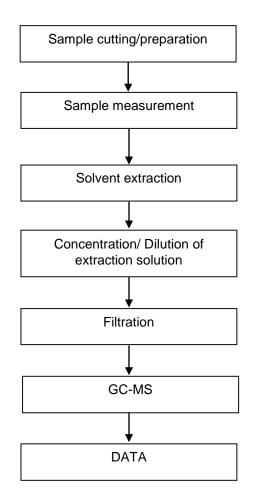


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PBBs/PBDEs Testing Flow Chart



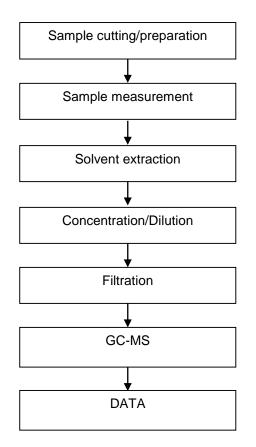


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Phthalates Testing Flow Chart



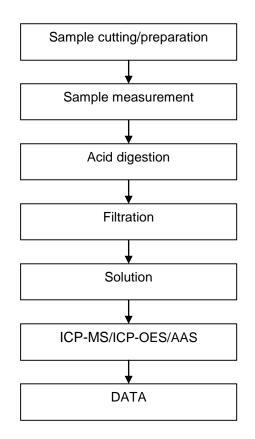


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Elements Testing Flow Chart



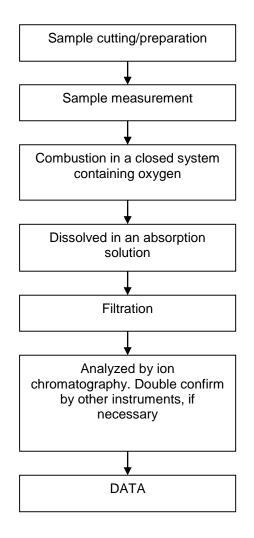


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Halogen Testing Flow Chart





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